

Date: Wednesday, 3/8/2006 10:38:02 AM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SHROUD ASSEMBLY
Job Number	: 26112 - 1		
Estimate Number	: 12198		
P.O. Number	: N/A	Part Number	: D346719
This Issue	: 3/8/2006 S.O. No. : N/A	Drawing Number	: D3467 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: N/A	Material	: N/A
Written By	: <u>See Comment Below</u>	Due Date	: 3/31/2006
Checked & Approved By	: <u>06.03.08</u>	Qty:	20 Um: Each
Comment	: est rev. A 06.02.06 new issue EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting Issue P/O: 00000768 06/03/09  
 Email or Ship DXF file to vendor  
 Laser Cut per Dwg D3467 flat pattern D3467-19F  
 Material release note required

2.0	D346719F	DOUBLER FLAT PATTERN
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s)  
 DOUBLER FLAT PATTERN

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Receive & Inspect For Transit Damage  
 Ensure material certification is attached

06.03.22 (20)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

06.03.22 (14) PTO

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1  
 Form as per dwg D3467 using DT8852

06.03.27 (2)

## Process Sheet

**Customer:** CU-DAR001 Dart Helicopters Services

**Drawing Name:** SHROUD ASSEMBLY

**Job Number:** 26112

**Part Number:** D346719

Job Number:



**Seq. #:**

**Machine Or Operation:**

**Description :**

6.0

QC5

INSPECT WORK TO CURRENT STEP



*06.03.30* ①



**Comment:** INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*06.03.30* ①

8.0

DC

DOCUMENT CONTROL



**Comment:** DOCUMENT CONTROL

Inspection Level 21

*06.03.30* ①

Job Completion



*06.03.30*